

## A B S T R A C T

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Method for weaving a pile fabric

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5 The present invention relates to a method for weaving pile  
fabrics on a face-to-face weaving machine, where, in  
successive insertion cycles, weft yarns (1-12) are inserted  
between binding warp yarns (13-16) and pile warp yarns (17-  
24), so that two backing fabrics (30), (31) are woven one  
10 above the another, in which groups of at least four weft  
yarns (1-6); (7-12) are inserted in respective openings  
between repeatedly crossing binding warp yarns  
(13), (14); (15), (16), so that each group of weft yarns (1-  
6); (7-12) comprises at least two pairs of weft yarns  
15 (2,3), (5,6), (8,9), (11,12) inserted above one another, and so  
that pile warp yarns (18), (21), (24) are interlaced in the  
upper (30) and in the lower backing fabric (31) alternately  
round the weft yarns (2), (5), (8), (11), situated on the back,  
of the said pairs in order to form pile burls, preferably  
20 according to a two-shot weave;

The present invention likewise relates to pile fabric woven  
according to this method. Such pile fabrics have a good pile  
retention, an excellent quality of the back and a great  
flexibility and may be carried out at a high pile density.